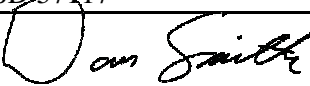


MATERIAL SAFETY DATA SHEET

QUICK IDENTIFIER (In Plant Common Name)

VaporBlock 6, 10 & 15 (VB6,VB10 & VB15)

Manufacturer's Name	RAVEN INDUSTRIES INC.	Emergency Telephone Numbers	800-635-3456 605-335-0174
Address	P.O. Box 5107 Sioux Falls, SD 57117	Other Information	1812 "E" Avenue Sioux Falls, SD 57104
Signature of Person Responsible for Preparation		Date Prepared	June 1, 2006

Section 1 - IDENTITY

Common Name: (Used on Label)	VaporBlock 6, 10 & 15	CAS Number(s)	26221-73-8 147-14-8 25213-02-9
Chemical Name	Copolymer of Ethylene and Hexene	Chemical Family	Polyolefin
Formula	(CH ₂ - CH ₂) _n		

Section 2 - HAZARDOUS INGREDIENTS

Principal Hazardous Component(s) - Chemical and Common Name	%	Threshold Limit Value (units)
None		

Section 3 - PHYSICAL & CHEMICAL CHARACTERISTICS (Fire & Explosion Data)

Boiling Point	Not Applicable (N/A)		Specific Gravity	0.93	Vapor Pressure, mmHg	N/A
Percent Volatile by Volume (%)	0.01%	Vapor Density	N/A	Evaporation Rate	N/A	
Solubility in Water	Insoluble in Water		Reactivity in Water	Not Reactive in Water		
Appearance and Odor	Blue, odorless plastic sheet.					
Flash Point	N/A	Flammability Limits in Air, by Volume (%)	Lower	Upper	Auto Ignition Temperature	> 650 F (estimated)
Extinguisher Media	Use water spray, dry chemical, foam or carbon dioxide					
Special Fire Fighting Proced.	Fire fighters should wear a self-contained breathing apparatus when there is a possibility of exposure to smoke, fumes or hazardous decomposition products. If possible, water should be applied as a spray from a fogging nozzle since this material is a surface burning material.					
Unusual Fire and Explosion Hazards	None					

Section 4 - PHYSICAL HAZARDS

Stability	Unstable	Conditions to Avoid	Temperatures over 570 F will release combustible gases.
	Stable		
Incompatibility (Materials to Avoid)	Strong oxidizers. May react with free halogens.		
Hazardous Decomposition Products	The following combustion products may be generated: Carbon dioxide, carbon monoxide, water vapor, and trace volatile organic compounds.		
Hazardous Polymerization	May Occur	Conditions to Avoid	N/A
	Will not Occur		

Section 5 - HEALTH HAZARDS**Threshold** N/A**Limit Value****Signs and Symptoms of Exposure**

1. Acute Overexposure	Not Determined	2. Chronic Overexposure	Not Determined
------------------------------	----------------	--------------------------------	----------------

Medical Conditions Generally Aggravated by Exposure There are no known medical conditions aggravated by exposure to this product.**Chemical Listed as Carcinogen or Potential Carcinogen**

National Toxicology Program	Not Listed	L.A.R.C. Monographs	Not Listed	OSHA	Not Listed
------------------------------------	------------	----------------------------	------------	-------------	------------

OSHA Permissible Exposure Limit	None	ACGIH Threshold Limit Value	None	Other Expos. Limit Used	None
--	------	------------------------------------	------	--------------------------------	------

Emergency and First Aid Procedures Most problems will result from exposure to molten materials.**1. Inhalation**

Immediately remove victim from area to fresh air. Seek medical attention.

2. Eyes

If contacted by molten material, immediately flush eyes with plenty of cool water for at least 15 minutes. Do not permit victim to rub eyes. Immediately seek medical attention.

3. Skin

If contact by molten material, cool immediately with cool water. Do not attempt to remove any solidified material. Immediately seek medical attention.

4. Ingestion

If material is ingested, contact a physician or Poison Control Center as appropriate whenever any foreign object is swallowed.

Section 6 - SPECIAL PROTECTION INFORMATION**Respiratory Protection****(Specify Type)** N/A

Ventilation	Local Exhaust	Mechanical (General)	Special	Other
N/A	N/A	N/A	N/A	N/A

Protective Gloves	Wear protective gloves during thermal processing.	Eye Protection	Wear eye protection during thermal processing.
--------------------------	---	-----------------------	--

Other Protective Clothing or Equipment Wear protective sleeves when processing material at elevated temperatures to minimize the possibility of thermal burns.**Section 7 - SPECIAL PRECAUTIONS AND SPILL / LEAK PROCEDURES****Precautions to be Taken****in Handling and Storage** This product should be stored in a manner that they are not exposed to heat and sources of ignition. A static charge may be present on finished products.**Other****Precautions** None**Steps to be Taken in Case****Material is Released or Spilled** Spilled material should be swept up and discarded. Comply with applicable federal, state or local regulations.**Waste Disposal****Methods** Dispose in accordance with local regulations**IMPORTANT - Do not leave blank spaces. If information is unavailable, unknown or does not apply, so indicate**